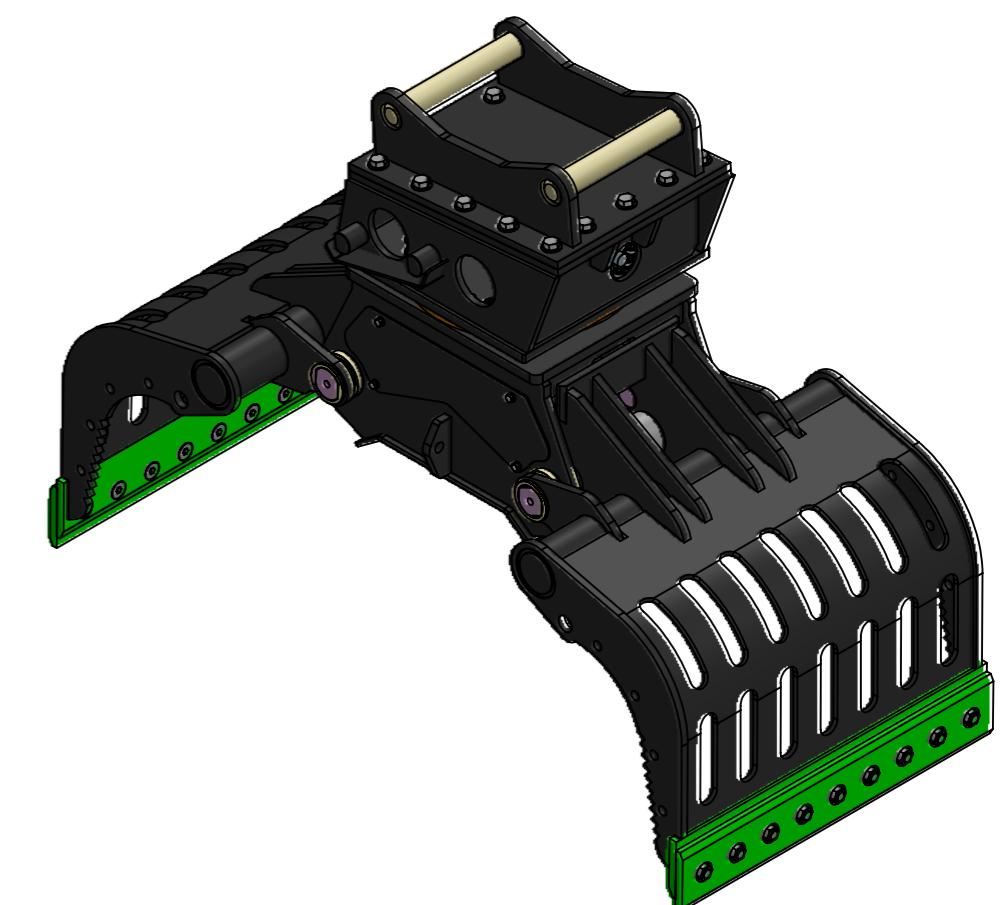
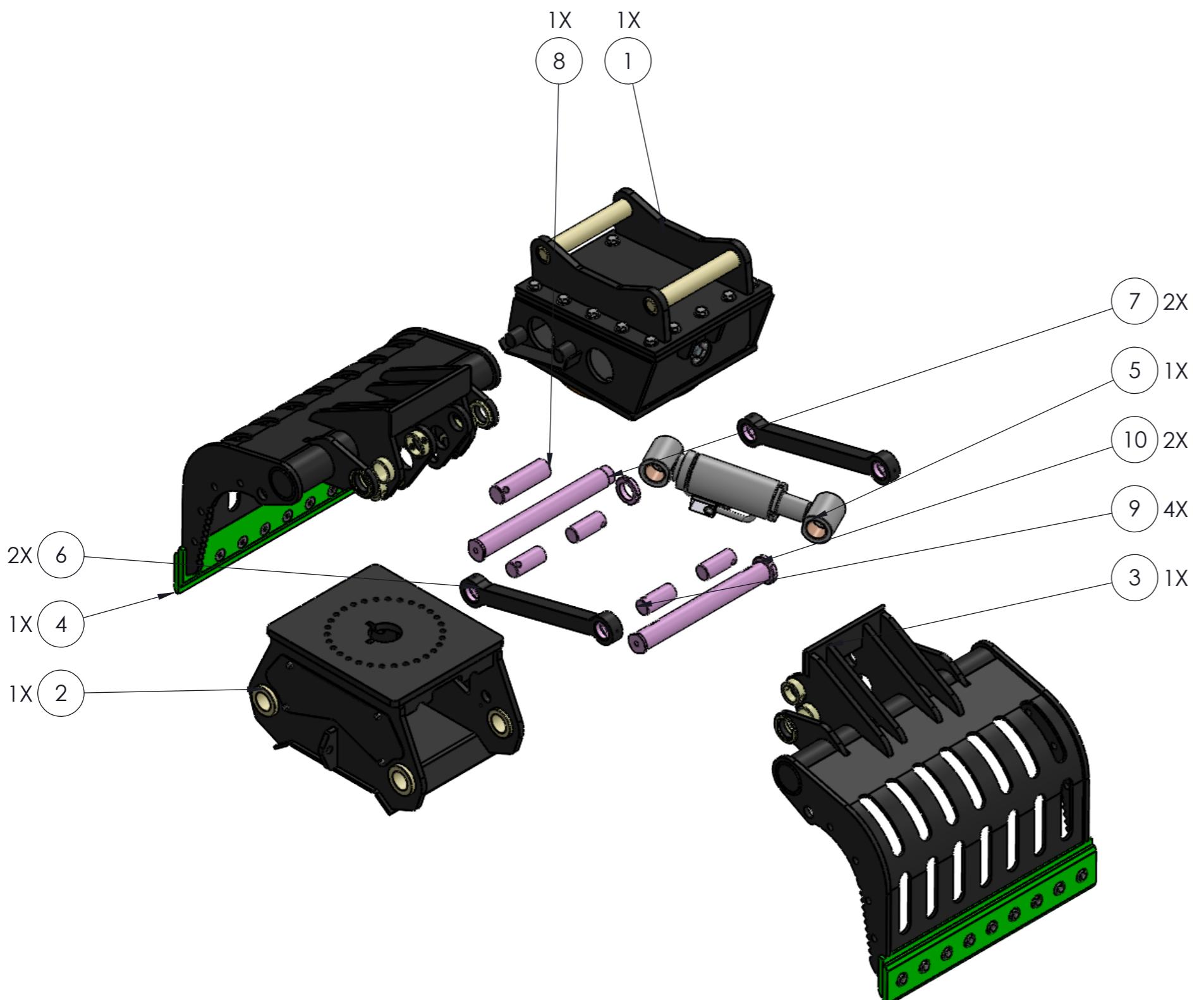
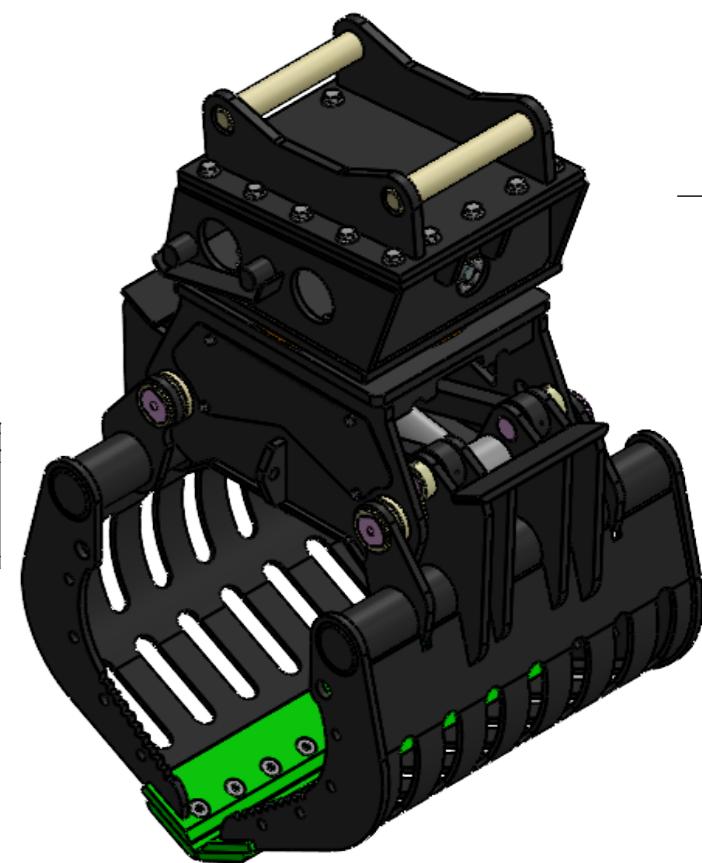
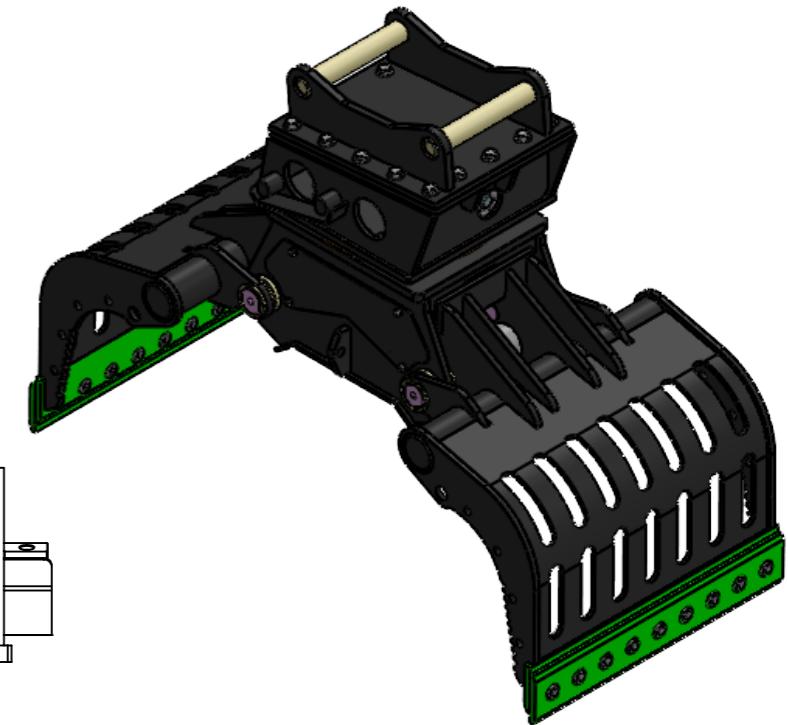
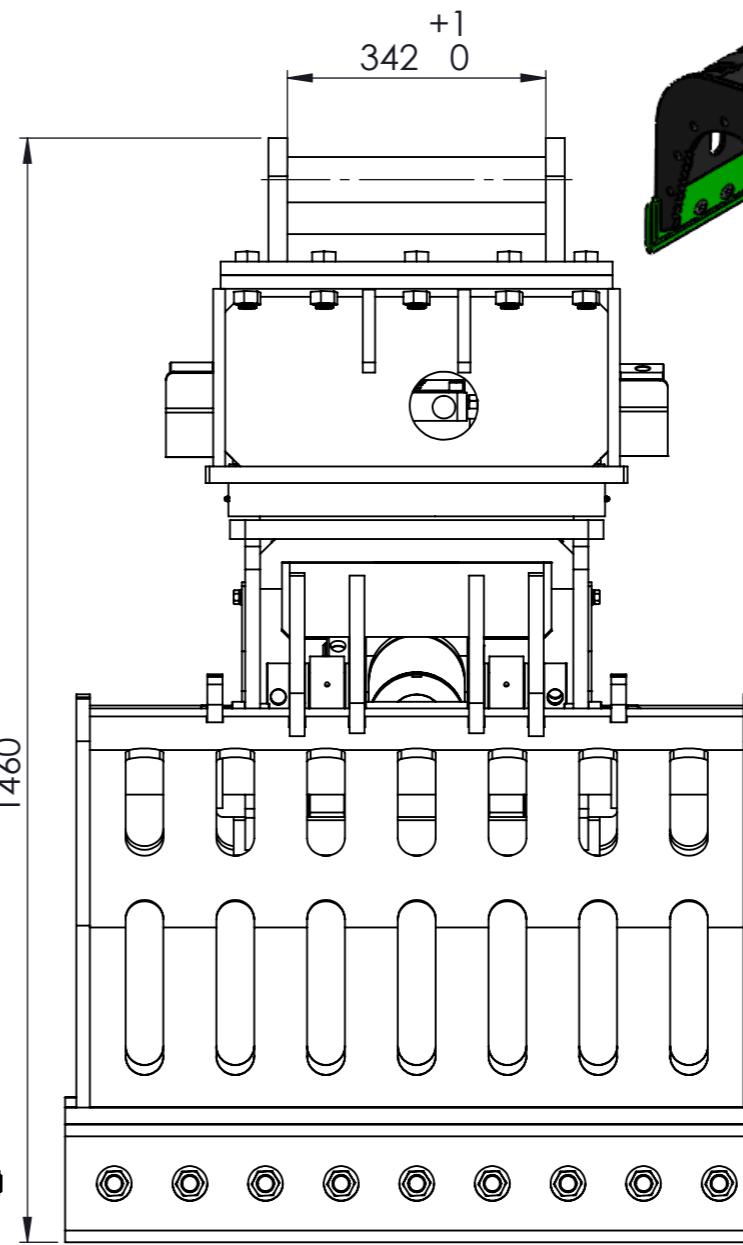
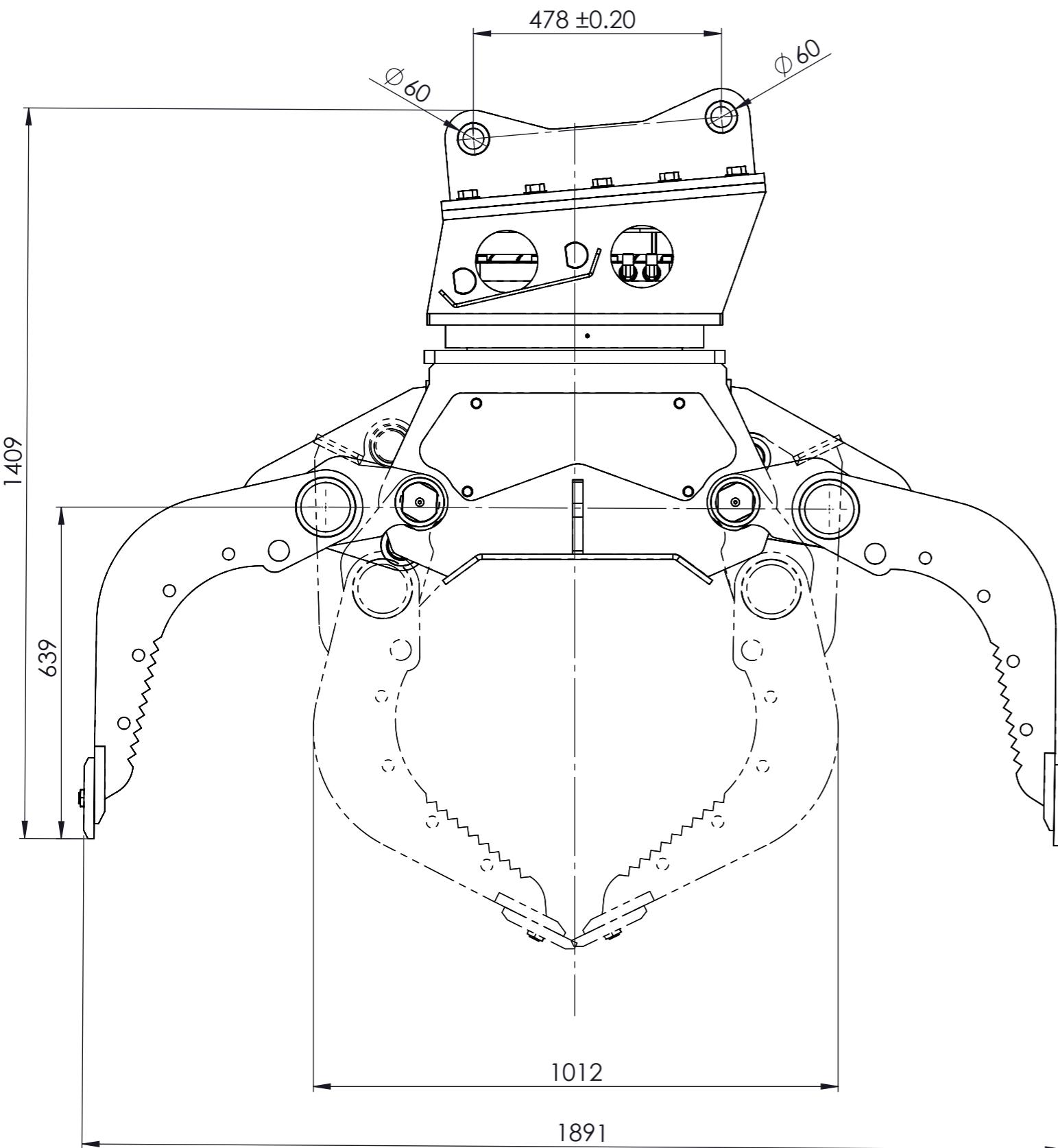


6	7	8			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	QTY.	Weight
1	UG900D-56	MOTOR MOUNTING ASSEMBLY	1	1	371.52
2	UG900D-57	TOP ASSEMBLY	1	1	154.55
3	UG900-2	UG900 GRAB LH	1	1	204.89
4	UG900-3	UG900 GRAB RH	1	1	207.22
5	10070136	CYLINDER	1	-	42.54
5	10070136	CYLINDER	-	1	42.54
6	UG900D-54	CONNECTING LINK ASS	2	2	13.42
7	UG900D-45	PIN	2	2	15.28
8	UG900-20	CYLINDER MOUNTING PIN	1	1	5.38
9	UG900-19	LINK MOUNTING PIN	4	4	2.27
10	UG900D-48	PIN END CAP	2	2	0.60



		<b>MACHINING TOLERANCES:</b> 0 ±0.50mm 0.0mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: ±0.50°  SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N	<b>FABRICATION TOLERANCES</b> LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm  PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
DRW BY	HK	10/12/2025	<b>TITLE:</b> <b>UG900 GRAB</b>  <b>DWG No.</b> <b>UG900</b>	<b>DO NOT SCALE DRAWING IF IN DOUBT, ASK</b>  <b>SCALE : 1:20</b>	<b>WEIGHT (KGS):</b> <b>1053.76</b>
This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETARY, CONFIDENTIAL & COPYRIGHT ©				<b>SIZE : A4</b>	<b>SHEETS : 1 OF 2</b>

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVE

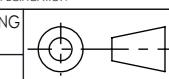


MACHINING TOLERANCES:  
0 ±0.50mm  
0.00mm ±0.30mm  
0.00mm ±0.20mm  
0.000mm ±0.10mm  
ANGULAR: ±0.50  
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.  
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°  
ALL DIMENSIONS ARE IN MM.  
TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N

TITLE: UG900 GRAB  
DWG No. UG900  
DRW BY: HK DATE: 10/12/2025  
CKD & APP BY: XX  
CHANGE DOC. XX  
DATE APPROVED BY: XX

FABRICATION TOLERANCES:  
LINEAR DIMENSIONS 0 to 500mm ±0.5mm  
LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm  
LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm  
ANGULAR: ±0.5mm  
PLATE THICKNESS & SECTION SIZE TO BE WITHIN ±0.5mm  
NORMAL AS1365 TOLERANCES U.O.N.  
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014  
ALL WELD SIZES ARE FINAL  
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.  
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

DO NOT SCALE DRAWING  
IF IN DOUBT, ASK  
SCALE: 1:20



WEIGHT (KGS): 1053.76

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SIZE: A4 SHEETS: 2 OF 2

XX	XX	XX	XX	XX	XX
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY